

Work Order ID 75283

Thursday, October 20, 2011 8:12:28 AM

75283

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Item ID: D206-642-114 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube RH
 Start Date: 10/20/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/20/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: Wmf Date: 11-10-20 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	O								

100
100
 DC
 Document Control
 DOCUMENT CONTROL
 Memo
 Photocopy bluefile & type labels per PPP206-642-114 CHG001
 0.00
 0.00
Sulw/20

110
110
 Packaging
 Packaging
 Pick Kit
 Memo
 0.00
 0.00
Perf/20 ①

120
120
 QC
 Quality Control
 QC4- 100% Inspect kits for completeness
 Memo
 0.00
 0.00
Sulw/20 ②

B73892 RH

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75283

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 Required Date: 10/20/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-642-114								
	Location: _____								
	PPP Rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Sp 11-10-20.

11/10/20
MF
11-10-20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75283

Parent Item: D206-642-114

Parent Item Name: Skidtube RH

Start Date: 10/20/2011

Required Date: 10/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10.12.08 PER REV:N DD VERF:EC
K10112 DD VERF:EC

IPP REV:B 11.09.23 ADDED

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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5 D206-642-151
Replacement Skidtube

Manufactured No

110

Each

0.0000

1

6 K10112
Saddle, Skidtube 206

Manufactured No

110

Each

0.0000

1

B 73892 8/11-10-20
74181 11/1/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID D206-642-114 FT.RUCKER

*D206-642-114 FT RUCK

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November-01-11 10:29:34 AM

Item ID: D206-642-114

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: u Date: 11.11.01

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D206-642	O

105

0.00

105

Eng

Memo

0.00

Engineering

D206-642-114 B 75283
INSPECT SADDLES A/R

Am 11.11.03

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

11.11.03

Work Order ID D206-642-114 FT.RUCKER

November-01-11 10:29:34 AM

*D206-642-114 FT RUCK

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Item ID: D206-642-114

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube RH

Start Date: 10/31/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/02/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	REPACKAGE D206-642-114 SUING NEW LABELS CHG002								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control	SCAN WITH ORIGINAL W/O								

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-6200	
P/N				CHG	CHG001
DESC	D206-642-114			STC	SH98-4
LOT	Skidtube Assembly			STC	SA00475SE
MODEL	B75283			STC	
PATENTS US 13 13 507 21 222 2184 EUROPEAN NO. 0 082855				MADE IN CANADA 02729-2	

Prer 11.11.03

11/11/8

11.11.08